

NORLOCK METAL PRODUCTS CO.

**TABLE 3-3
ALUMINUM ROUND DUCT GAGE SCHEDULE**

| Duct Diameter in Inches | Maximum 2" w.g. Static Positive | | Maximum 2" w.g. Static Negative | |
|----------------------------|------------------------------------|---------------------------|------------------------------------|---------------------------|
| | Spiral Seam Gage | Longitudinal Seam Gage | Spiral Seam Gage | Longitudinal Seam Gage |
| 3 thru 8 | .025" | .032" | .025" | .040" |
| 9 thru 14 | .025" | .032" | .032" | .040" |
| 15 thru 26 | .032" | .040" | .040" | .050" |
| 27 thru 36 | .040" | .050" | .050" | .063" |
| 37 thru 50 | .050" | .063" | .063" | .071 |
| 51 thru 60 | .063" | .071" | N.A. | .090 |
| 61 thru 84 | N.A. | .090" | N.A. | N.A. |

NOTES:

Construction of aluminum duct and fittings shall otherwise correspond in the same relationship as for steel duct.

Sheet material shall be alloy 3003-H14 unless otherwise specified. Aluminum fasteners shall be used. Structural members (if used) shall be alloy 6061-T6 or galvanized steel as related in table 1-16 on page 1-65 (for rectangular duct). Hangers in contact with the duct shall be galvanized steel or aluminum.

N.A. means not readily available or not assigned.